

Appl. No.: 10/533,000  
Docket No.: DB001177-000  
Amtd. Dated: 10 October 2007  
Reply to Office action of 16 April 2007

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1 –2 (canceled).

Claim 3 (withdrawn) Method according to claim 1 **characterized in that** the web (W) in a second selectable treating mode is guided first partially through the nips (0) of the first stack (15) and after that at least partially through nips (0) of the second stack (33).

Claim 4 (withdrawn) Method according to claim 1 **characterized in that** the web (W) in a third selectable treating mode is guided first partially through the nips (0) of the first stack (15) and after that at least partially through the nips (0) of the second stack (33) and after that partially through the remaining nips (0) of the first stack (15).

Claim 5 (withdrawn) Method according to claim 1 **characterized in that** the web (W) in a fourth selectable treating mode is guided first partially through the nips (0) of the second stack (33) and after that at least partially through nips (0) of the first stack (15).

Claim 6 (withdrawn) Method according to claim 1 **characterized in that** the web (W) in a fifth selectable treating mode is guided first partially through the nips (0) of the second stack (33) and after that at least partially through the nips (0) of the first stack (15) and after that partially through the remaining nips (0) of the second stack (33).

Claim 7 (canceled).

Claim 8 (currently amended): A calender arrangement (13) for treating a web (W) with heat and compression wherein in addition to a first stack of rolls (15) arranged on a first frame (17), the calender arrangement is provided with a second stack of rolls (33) arranged on a second frame (42), both of the stacks of rolls including one or more calendering nips (0), wherein the calendering nips (0) to be used are selectable out of the first stack of rolls (15) and/or of the second stack of rolls (33) wherein both of the stacks of rolls (15,33) or parts of the stacks of rolls (15,33) are useable independently or as a combination together, wherein the ~~said~~ second frame (42) is removabl[[e]]y and adjustabl[[e]]y connected to the first frame (17).

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Claim 9 (currently amended): A calender arrangement according to claim 8 characterized in that said second frame (42) is adjustable in position in relation to the first frame (17) such that the adjustment is feasible in a ~~the~~ directions X, Y or and Z ~~direction~~independently from each others.

Claim 10 (previously presented): A calender arrangement according to claim 8 characterized in that the web (W) is guided first through the nips (0) of the first stack (15) and after that through the nips (0) of the second stack (33).

Claim 11 (withdrawn): A calender arrangement according to claim 8 characterized in that the web (W) is guided first partially through the nips (0) of the first stack (15) and after that at least partially through nips (0) of the second stack (33).

Claim 12 (withdrawn): A calender arrangement according to claim 8 characterized in that the web (W) is guided first partially through the nips (0) of the first stack (15) and after that at least partially through the nips (0) of the second stack (33) and after that partially through the remaining nips (0) of the first stack (15).

Claim 13 (withdrawn): A calender arrangement according to claim 8 characterized that the web (W) is guided first partially through the nips (0) of the second stack (33) and after that at least partially through nips (0) of the first stack (15).

Claim 14 (withdrawn): A calender arrangement according to claim 8 characterized in that the web (W) is guided first partially through the nips (0) of the second stack (33) and after that at least partially through the nips (0) of the first stack (15) and after that partially through the remaining nips (0) of the second stack (33).

Claim 15 (previously presented): A calender arrangement for treating a web with heat and compression comprising a first stack of rolls arranged on a first frame and a second stack of rolls arranged on a second frame wherein the second frame is removably and adjustably connected to the first frame; both the first stack of rolls and the second stack of rolls further comprising one or a plurality of calendering nips characterized in that the calendering nips to be used are selectable out of either or both of the stacks of

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rolls wherein both of the stacks of rolls or parts of the stacks of rolls are useable independently or in combination together.

Claim 16 (new): A method for modifying the treatment of a web in a calendar arrangement wherein the web is passed through calendaring nips created by a first stack of rolls on a first frame and a second stack of rolls on a second frame; the first frame being movable in relation to the second frame.

Claim 17 (new): In a calendaring arrangement comprising a first stack of rolls on a first frame and a second stack of rolls on a second frame, both the first stack of rolls and the second stack of rolls further comprising calendaring nips for a web to pass through, a method of modifying the calendaring treatment applied to the web comprising moving the second frame in relation to the first frame.

Claim 18 (new): A calendar arrangement (13) for treating a web (W) with heat and compression comprising a first stack (15) of rolls arranged on a first frame (17) and second stack (33) of rolls arranged on a second frame (42), wherein the second frame is removably and adjustably connected by interconnection joints between the first frame (17) and second frame (42), which allow adjustments in the x, y and z directions to accurately position the second frame (42) compared to the first frame (17); both the first stack (15) of rolls and the second stack (33) of rolls further comprising one or a plurality of calendaring nips so that the calendaring nips to be used are selected from either or both of the stacks of rolls (15, 33), wherein both of the stacks (15, 33) of rolls or parts of the stacks (15, 33) of rolls are useable independently or in combination together.